### **Features and Benefits**

- High flow rate up to 1400 l/min
- Spool and Sleeve or rubber packed technology in the same dimension body
- Wide electrical connection selection: G3 or 580 Fieldbus Electronics, 25 or 37 Pin Sub D connector, 19 Pin Round connector, 26 Pin Round connector or Terminal Strip
- Internal or external pilot pressure supply capability and compliance with ISO standard 15407-2 26 mm
- Solenoid air operated valves which can be mounted on manifold bases
- 580 Electronics

### General

**Subbases** 

Operating pressure See «SPECIFICATIONS» [1 bar = 100 kPa]

Ambient temperature range (TS) See «SPECIFICATIONS» **Rated flow** See «SPECIFICATIONS»

conforming to ISO 6358  $C(5/2) = 5.21 \times 10^{-8} \text{ m}^3/\text{s.Pa}$  (sonic conductance)

b(5/2) = 0.34 (critical pressure ratio)

Pneumatic base High flow subbase or ISO 15407-2 26 mm

Connection Joinable subbase See «SPECIFICATIONS» Response time

Fluids (*)	Temperature range (TS)	Technology	Seal materials (∗)
air or inert gas ISO 8573	-10°C to +50°C	rubber packed	PUR (polyurethane)
Level 7.4.4	-10°C to +50°C	spool & sleeve	metal-to-metal sealing





### Materials in contact with fluid

(\*) Ensure that compatibility of materials in contact with fluids is verified.

Body Aluminium, E-coating treatment Spool Aluminium or st. steel (spool & sleeve)

Piston POM (rubber packed)

Steel **Spring** Other seals NBR

Other materials PAM (polyarylamide)

GF 50% (glass fiber reinforced) Aluminium, E-coating treatment

**Electrical characteristics** 

**Coil insulation class** 

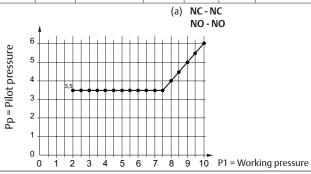
**Electrical safety** IEC-EN 60730-1 / IEC-EN 60730-2-8

**Electrical enclosure protection** IP65 (EN 60529) Standard voltages DC (=): 24V Power ratings (hot/cold) (=) 1.4 W / 1.7 W



# **AVENTICS™ Spool Valves**

Specif	icat	ions									Catalog number
Function	Туре	Symbol	Interface	Rated flow  at 6.3 bar △P 1  bar  I/min (ANR)		Response time Open / Closed	Pilot pressure at 23°C (bar)		Operating pressure port 1		
\( \frac{\pi}{2} \)	Ε.	Pilot (14)							Min.	Max. (PS) Air (*)	
		Return (12)		1 → 2 1 → 4	2→3 4→5	(ms)	Min.	Max.		=	
		SPOOL VALVE,		BER PAC	KED TE	CHNOLOGY, V	WITH IN	/IPULSI	E MANU	JAL OPERAT	OR
2 x 3/2 NC	K	14 - 4 10 12 - 2 10 17 W 5 1 1 W 83	High flow subbase	950	800	15 / 20	3.5 (a)	8	2	8	R503A2BD0MA00F1
INC		14 (12) spring	ISO subbase	850	750				_		
2 x 3/2 NO N	10 4 2 10 14 10 12 77 7 W 7 7 W 5	High flow	950	950	15 / 20	3.5 (a)	8	2	8	R503A2BA0MA00F1	
		14: (12) spring	ISO subbase	850	850						
	S	4 2 14: 5 13 83	High flow subbase	1400	1300	20 / 60	2	8	-0.95	8	R503A2B10MA00F1
		spring	ISO subbase	1150	1100						
	М	14: 5 <sup>1</sup> 13 83	High flow subbase	1400	1300	28 / 40	3	8	-0.95	8	R503A2BN0MA00F1
		differential return	ISO subbase	1150	1100						
	J	4 2 14 5 1 3 1 83	High flow	1400	1300	20 / 20	2	8	-0.95	8	R503A2B40MA00F1
		(12) solenoid air	ISO subbase	1150	1100						
5/3	G	4 2 14 5 13 83 (12)	High flow subbase	1400	1300	15 / 20	4	8	-0.95	8	R503A2B60MA00F1
		W1 closed centre position	ISO subbase	1200	1100						
	В	4 2 14: 513 83 (12)	High flow e subbase	1200	550	18 / 45	3	8	-0.95	8	R503A2B70MA00F1
		W2 centre open to pressure	ISO subbase	1100	550						
	E	4 2 7 14: 5 13 83 (12)	High flow subbase	550	1200	18 / 45	3	8	-0.95	8	R503A2B50MA00F1
		w3 centre open to exhaust	ISO subbase	550	1000						



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2-0D77410	Availability
01422UD-2	Availability

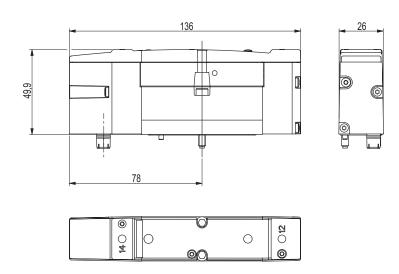
Specif	Specifications Catalog number										
tion	be	Symbol Pilot (14) Return (12)	Interface			Response time Open / Closed	Pilot pressure at 23°C (bar)		Operating pressure port 1		
Function	₹									Max. (PS)	
-			_	I/min 1 → 2 1 → 4	(ANR) 2→3 4→5	(ms)	Min.	Max.	Min.	Air (*) =	
		SPOOL VALVE, S	POO				, WITH	IMPUL	SE MAI	NUAL OPER	ATOR
5	S	4 2 14: 5 13 183 14: 5 13 (12) spring	High flow subbase	1100	1200	20 / 60	2	8	-0.95	8	R503A1B10MA00F1
5/2			ISO subbase	1000	950						
	ı	4 2	High flow subbase	1100	1200	15 / 15	2	8	-0.95	8	R503A1B40MA00F1
		solenoid air	ISO subbase	1000	950						
		4  2  14  5  13  83 (12) W2 centre open to pressure	High flow subbase	900	950	20 / 60	2	8	-0.95	8	R503A1B70MA00F1
5/3			ISO subbase	700	750						
		(12)	High flow subbase	1000	1000	20 / 60	2	8	-0.95	8	R503A1B50MA00F1
			ISO subbase	750	700						

<sup>(</sup>  $\bigstar$  ) Ensure that compatibility of materials in contact with fluids is verified.

# **AVENTICS™ Spool Valves**

## Plug in Valve

## Dimensions (mm)

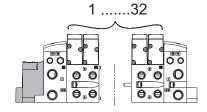


Configurator - CAD Files

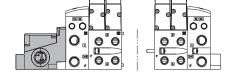
Weight (kg)	
0.236	

**Assembly kits** 

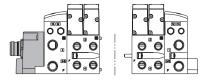
25 or 37 Pin Sub-D



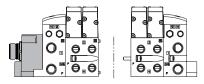
1-32 Terminal Strip



**19 Pin Round Connector** 



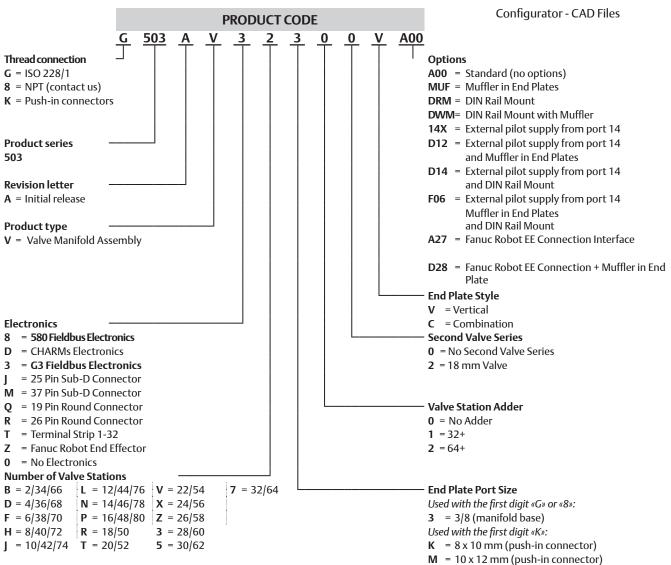
**26 Pin Round Connector** 





## **AVENTICS™ Spool Valves**

## How to Order: Manifold Assembly kit



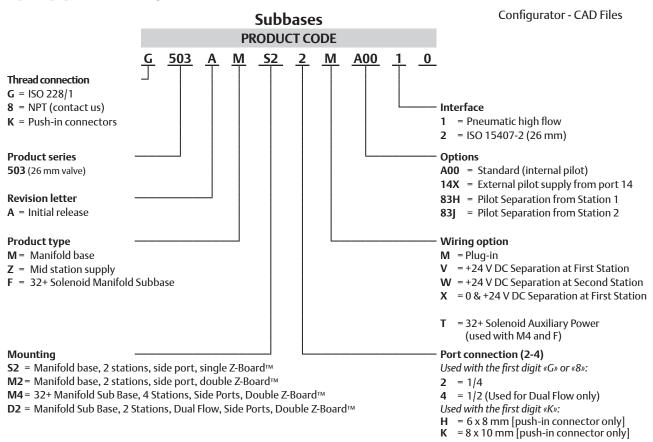
#### **Maximum Solenoid Outputs**

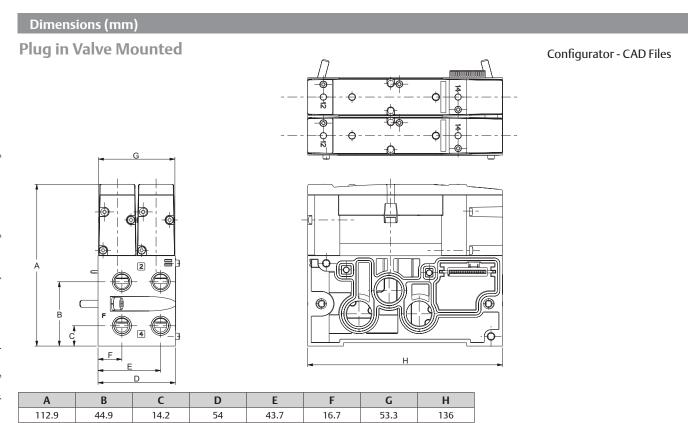
Terminal Strip	25 Pin Sub-D	37 Pin Sub-D	19 Pin Round	26 Pin Round
1-32	Connector	Connector	Connector	Connector
32	22	32	16	22

<sup>\*</sup>Note: Maximum number of valve stations is determined by:

- The electrical connection type.
- The valve type: single and/or double solenoid valves

### How to Order: Manifold assemblies and subbase

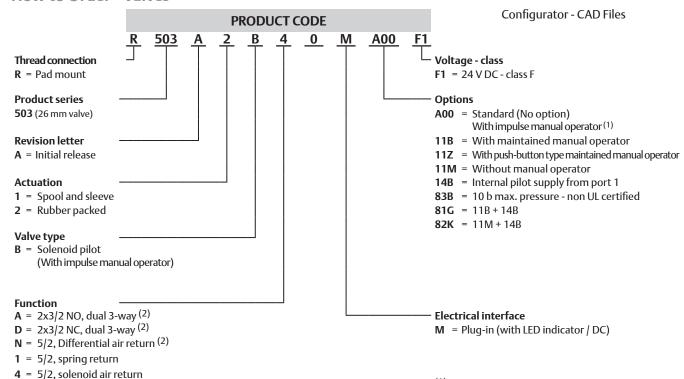




## **503**

## **AVENTICS™ Spool Valves**

#### How to Order - Valves



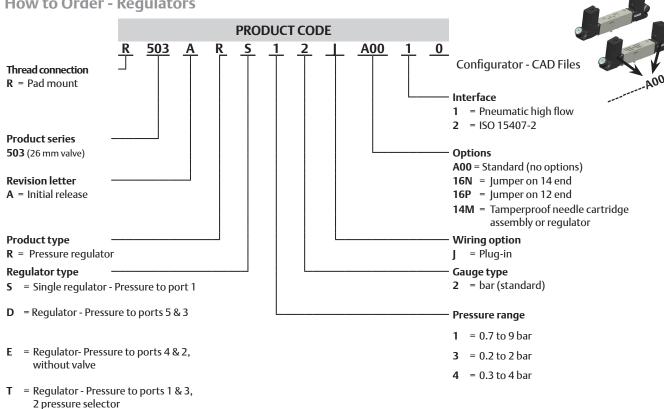
- (1) Used external spool valves (internal/external supply configurated in the end plate kits). For internal piloting, contact us.
- (2) Only with rubber packed version.

## **How to Order - Regulators**

5 = 5/3, W3, open center to exhaust

7 = 5/3, W2, open center to pressure

**6** = 5/3, W1, center closed <sup>(2)</sup>



## G3 ED1 00 D 0 STD

#### **Electronics Protocols**

cc1 = CC Link IE Field (1)

CO1 = CANopen®

DN1 = DeviceNet™

EC1 = EtherCAT $^{(R)}$  (1)

**ED1** = EtherNET/IP<sup>TM</sup> DLR (1)

**EM1** =  $ModBus^{(R)}/TCP^{(1)}$ 

PL1 = POWERLINK (1)

PT1 =  $PROFIBUS-DP^{(R)}$  (1)

**PN1** =  $PROFINET^{(R)}(1)$ 

**DS2** = Backplane extension Valve Manifold (1)

DS3 = Backplane extension I/O Assembly

#### Number of I/O Modules

00 =

01 = 02 =

**03** = 3

04 = 4 05 = 5

**06** = 6

08 = 8

**09** = 9

10 = 10 11 = 11

12 = 12

**13** = 13

14 = 14

**15** = 15

**16** = 16

#### **Special Options**

STD = Standard

**DRM** = DIN Rail Mounting

**E23** = Fieldbus assembly without valves

E28 = Valve Side 25 pin Sub D NPN output module

E43 = Wireless Auto Recovery Module (ARM + Wireless)

**E44** = Auto recovery Module (ARM)

**G32** = DRM-Din Rail Mounting

E44-Auto Recovery Module (ARM)

G33 = DRM-Din Rail Mounting E28-Valve Side 25 pin Sub D NPN output

module

G34 = E28-Valve Side 25 pin Sub D NPN output

module

G36 = E44-Auto Recovery Module (ARM) E23-Fieldbus assembly without valves

DRM-Din Rail Mounting

32 = DRM-Din Rail Mounting

E28-Valve Side 25 pin Sub D NPN output

module

E44-Auto Recovery Module (ARM)

#### Modification

0 = Initial release

### **Left Mounting**

D = w/ Backplane extension Out

H = w/ Terminating Resistor

(1) 32+ capable.

